



super carbide tools

CAREER OPPORTUNITY

Job Title: CNC Machine Operator
Shift: Night Shift/Weekend Shift
FLSA Status: Non- Exempt
Reports To: Supervisor
Location: 1410 E. Pine Ave., Meridian, ID 83642

About Micro 100 Tool

Micro 100 is an OEM manufacturer of carbide cutting tools. Employees at Micro 100 are given opportunities to innovate best practices and advance in their careers by attending seminars and higher learning programs. Micro 100 offers an extensive benefits package including medical, dental, vision, EAP, life, short and long-term disability, 401(k), vacation, personal leave, merit pay, and monetary awards. Micro 100's company culture is to value and respect employees resulting in long-term employee retention.

Position Overview

The Machine Operator will be trained to set-up and operate precise manual and computerized (CNC) grinding machinery. The Machine Operator operates, maintains and controls the equipment used in manufacturing through manual settings or computerized parameters. Parts produced are checked for correct tool geometry using metrology gauges and instruments.

General Responsibilities

- Learn and know how to break down and set up CNC EDM machine tool completely, and properly, and in a timely manner to fulfill production requirements. The machine set up includes;
 1. Select and thread correct wire gauge.
 2. Select and install correct diamond guides and flush cups for appropriate application.
 3. Set "Z" height.
 4. Perform wire alignment and taper alignment procedure.
 5. Select tool holding fixture for the correct shank size and indicate fixture.
 6. Select correct program and input all applicable data.
 7. Touch off tools to set work coordinates.
 8. Perform program check.
- Learn and know all of the mechanical aspects of all machine tools, and how it inter-relates to the machine axes movements.
- Learn and know how to set up work head for clearance in running part.
- Learn and know how to use any periphery device used as an attachment to machine tool.
- Achieve proper surface finish on all parts being burned.
- Learn and know the functionality of all switches, buttons and knobs on the machine tools.
- Job also includes other duties as assigned

Qualifications

- Education: High School Diploma or GED
- Mechanical abilities to set up & operate machinery
- General mathematical skills
- Basic computer skills
- Detail oriented
- Personal initiative, problem solving and analysis skills
- Ability to complete projects on time
- Ability to work collaboratively and maintain effective working relationships with co-workers.
- Strong desire for continued growth and learning

Physical Requirements

- Physical dexterity and manual activity
- Ability to stand for long periods of time
- The team member may be frequently required to walk, bend, squat or twist as well as repetitively push or pull.
- The team member must be able to frequently lift up to 25 pounds, and occasionally up to 50 pounds with assistance.
- Vision corrected to 20/20

How to Apply

Please complete an application @ <http://www.micro100.com/career.htm.com>
Or come to our office and fill out application at 1410 E. Pine Ave. Meridian, Idaho
Send completed electronic applications, resumes and cover letters to: jobs@micro100.com