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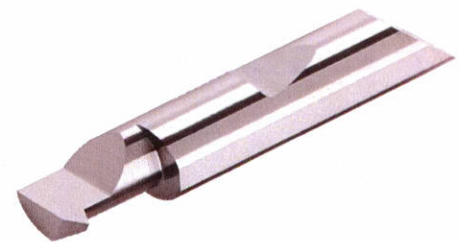
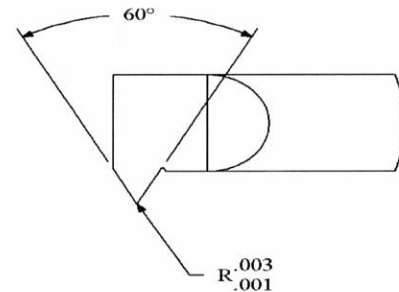
(Bulletin 2-26-2014 from Micro 100 Marketing)

IT & QIT - Threading Tools - Thread Form Applications

Micro 100 has several styles of single point threading tools.

The following answer some frequently asked questions about them.

- * **Micro 100** single point threading tools have a 60 degree included angle as their thread form unless specifically stated otherwise in the catalog.
- * These 60 degree styles include IT, ITL, QIT, IDRT, and IDLT
- * These tools can create UNC, NC, UNF, NF, modern metric, and internal UNJ threads with no difficulty.
- * The Threads Per Inch using these single point tools are determined by the machine's programming, not the tool itself.
- * The best range of T.P.I. per tool is suggested in the catalog pages.
- * We offer "X" coating on these tools as well as standard uncoated.
- * **Micro 100** also has other tools designated for internal ACME threads (IAT style) and stub ACME threads (SAT style).
- * **Micro 100** is also ready to quote you specialty ground tooling for your special callout threading needs on such items as BSSP (Whitworth) and BSPT (tapered) threads.



If you have further questions, please contact your local Micro 100 Representative or the Micro 100 Customer Service Team and they will be happy to assist you.

Micro 100 Customer Service: m100service@micro100.com